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Recommended material: 1/4" or 1/2" Birch Plywood, or one 1x4 x 96" board (solid pine.)
Attach wall hangers directly to finished piece, or attach to an 15 3/4" x 8 3/8" plywood backer.

The simplest method to create your eagle flag is to transfer the pattern to your close grain plywood, and paint your flag and eagle.
Cutting and painting instructions include on this sheet.

Please read carefully before cutting your pattern

WP-734 USA Eagle
Scroll Saw/Intarsia Pattern
16" Wide x 8 7/16" High

This is an ideal project to cut using Birch Plywood, or 1x4 solid lumber. Each stripe is 1 1/16" wide.

Stripes:

1.) Cut one 1x4 42" long. Rip 4 pieces at 1 1/16" inches wide. On each of three strips cut 2 pieces 16" long, and 1 of each of the three strips 9 1/4" long. On the fourth strip, cut three pieces 9 1/4" long. Sand and paint your stripes, then glue stripes together. (See illustration to the left.) Attach your eagle pattern to the stripes where you want it, and cut it out.

2.) From the remaining 1x4, cut two pieces 6 1/4" long. Glue together, then rip for a 4 13/16" finished width. (Finish size 4 13/16" x 6 1/4" long.) Use spray adhesive to attach your stars to this piece. Cut out stars. Remove paper and adhesive. For an easier finish method don't cut out stars, just glue your stars directly to the 4 13/16" x 6 1/4" piece of material.

Stars:

1.) Your stars can be cut from your left over material, or you might wish to purchase stars at your local hobby shop.

Eagle

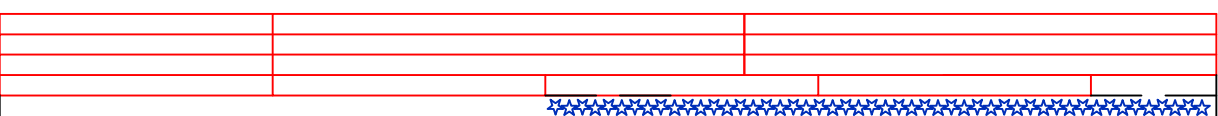
1.) For best results, the eagle pattern pieces have been rotated so the long direction of each piece follows the grain direction of your wood. Use pattern to cut pieces from plywood, or cut pieces from pattern to attach to your 1x4.

Historical Flags.

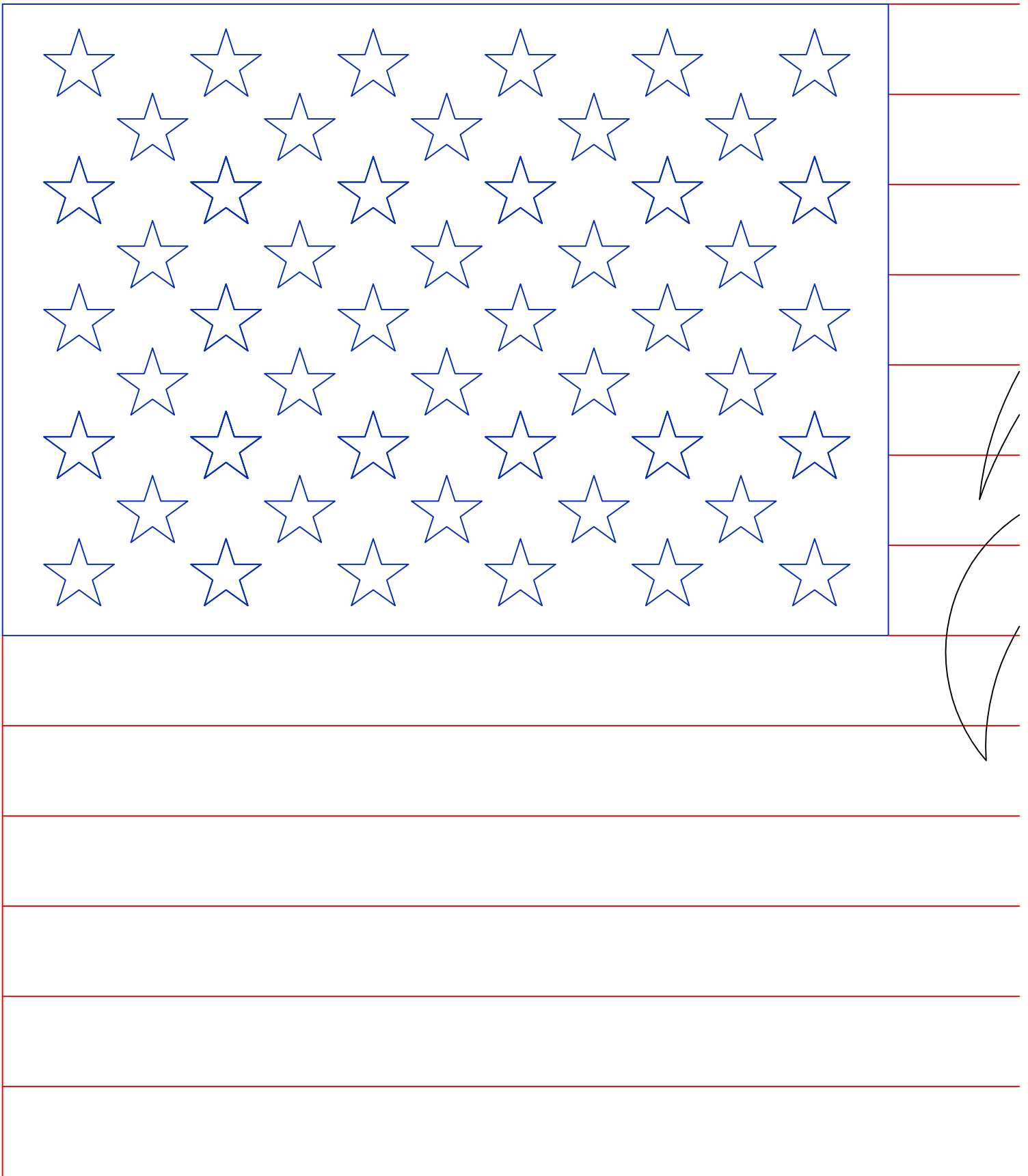
To the right is a list of the various American flags, and the years they were flown. Create your own piece of Americana by varying the number and placement of stars on your flag. You can go to the web to find sites that show the official layout of each historical flag at any given time.

Check your craft stores for Americana craft paints to give your finished item an antique, or rustic look.

- * 13 Stars (1777/1795)
- * 15 Stars (1795/1818)
- * 20 Stars (1818/1819)
- * 21 Stars (1819/1820)
- * 23 Stars (1820/1822)
- * 24 Stars (1822/1836)
- * 25 Stars (1836/1837)
- * 26 Stars (1837/1845)
- * 27 Stars (1845/1846)
- * 28 Stars (1846/1847)
- * 29 Stars (1847/1848)
- * 30 Stars (1848/1851)
- * 31 Stars (1851/1858)
- * 32 Stars (1858/1859)
- * 33 Stars (1859/1861)
- * 34 Stars (1861/1863)
- * 35 Stars (1863/1865)
- * 36 Stars (1865/1867)
- * 37 Stars (1867/1877)
- * 38 Stars (1877/1890)
- * 43 Stars (1890/1891)
- * 44 Stars (1891/1896)
- * 45 Stars (1896/1908)
- * 46 Stars (1908/1912)
- * 48 Stars (1912/1959)
- * 49 Stars (1959/1960)
- * 50 Stars (1960/NDV)



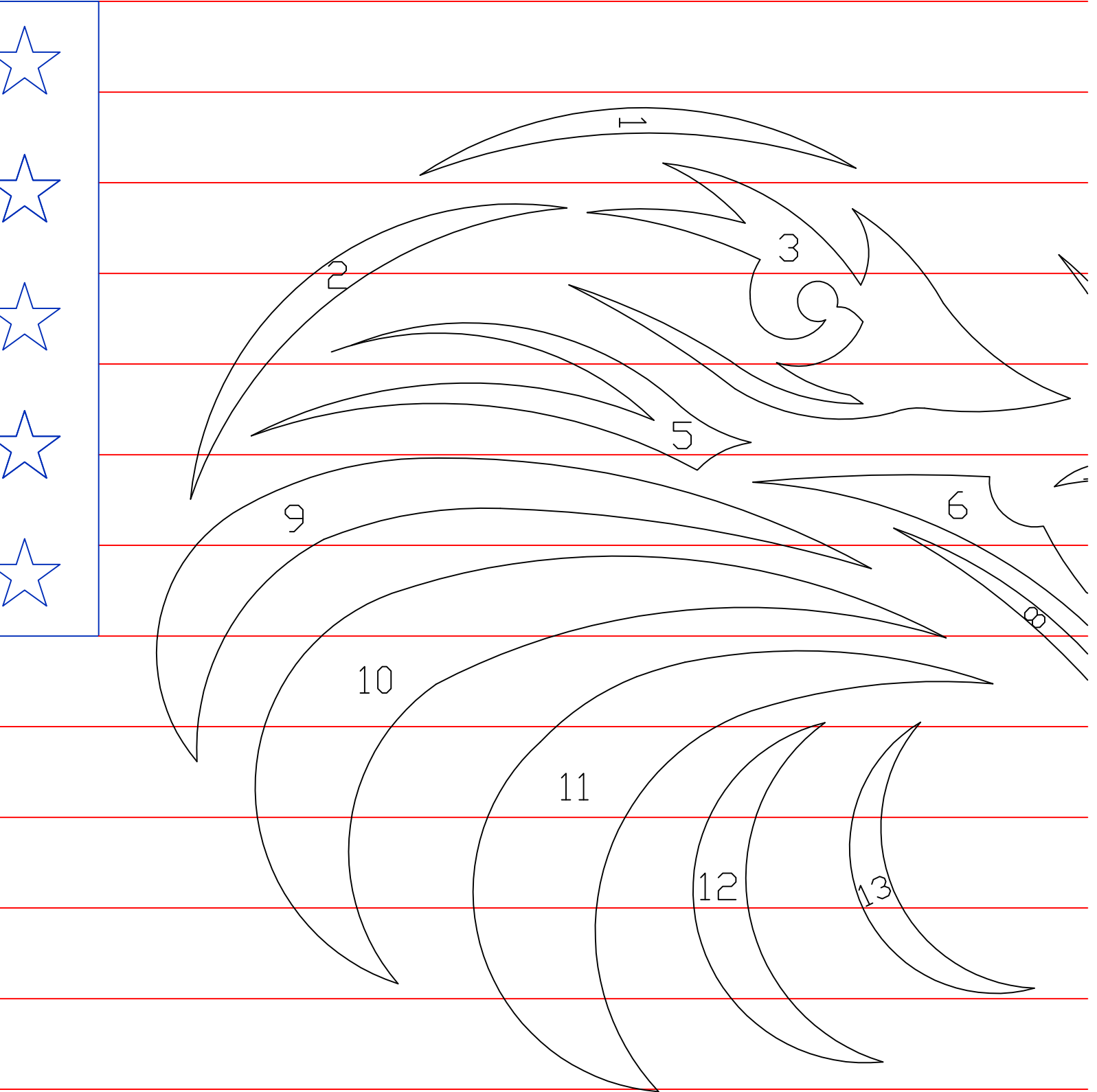
Match Line:



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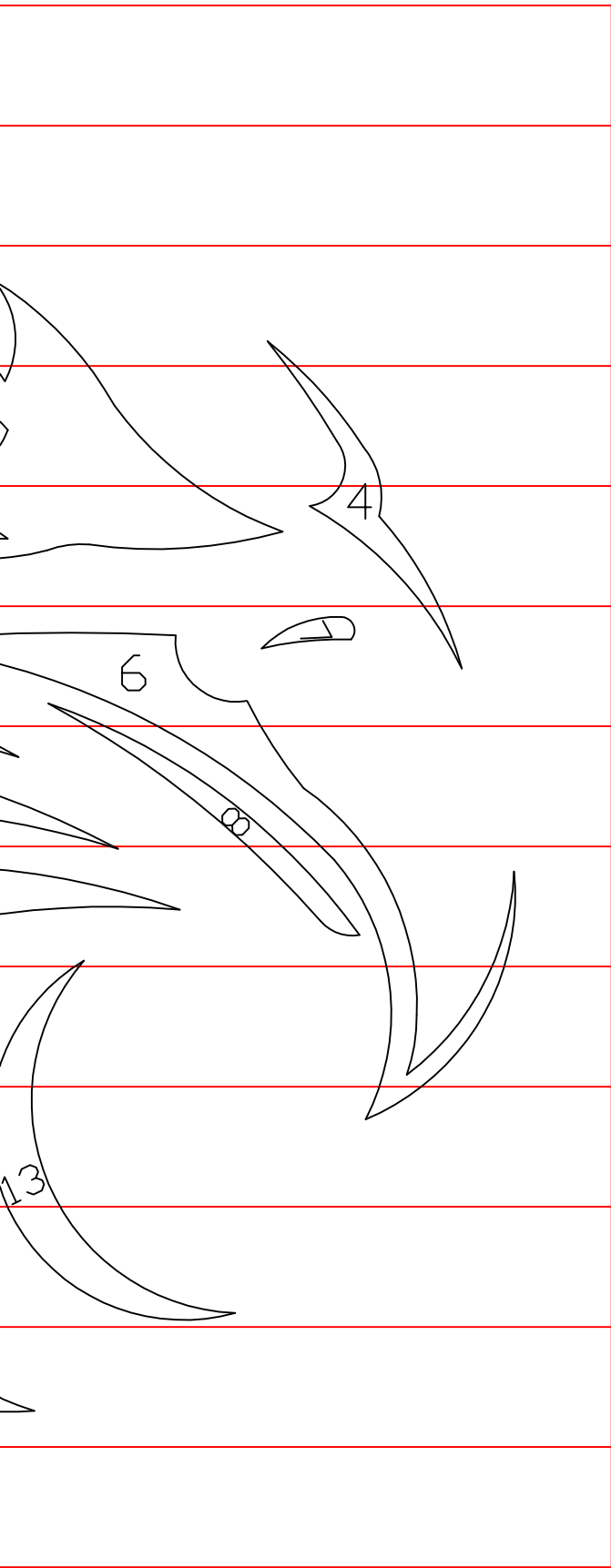
Match Line:

Sheet 2

Match Line:

Match Line:

WP-734 USA Eagle Flag



Match Line: Sheet 3

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WP-734
USA Eagle Flag



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